



## Company Introduction

Cao County Jiushi Woods Co., Ltd locates at Cao County, Heze city, Shandong Province, which is named as the largest wood manufacturing and processing base of China. Covering the area of 20,000 square meters, the Corporation consists of 5 subsidiary companies with more than 300 employees.

Through over 20 years development, we have become a very professional factory in the field of China wood industry. The products include Edge Glued Boards, Finger Joint Boards, Block board, Wood Wall Panels, Wood Bed Slats and all kinds of customized wood crafts . The wood materials we use are abundant, such as paulownia, pine, poplar, cedar, birch, beech, Acacia, Walnut, oak, bamboo, etc.

As an ISO 9001:2008 and FSC certified manufacturer, we have established extremely strict quality management system. From the materials purchasing to the final products quality inspection, we have been always following every qualified technical processes to ensure that every piece of board or wood product could fully meet the wood industry standards and your special requirements. With strong technical team and the most advanced production lines, we have been sparing no effort to pursue the best quality products, which has long been widely recognized by customers from all over the world.

Over the past years, we always follow the principles of "To be Market-oriented, survive by quality and high credibility, develop by high efficiency and expand by brand strategy". Through continued efforts, we have developed a lot of loyal domestic and foreign customers, which make our sales volume and production capability increases rapidly year by year. Warmly welcome you to visit our company to discuss business! We do cherish every opportunity to cooperate with you in the close future. Lets us work together and achieve together. Any more information from us, welcome your inquiry at any time. The most competitive price, innovative design, high quality products and best service are our most sincere response.





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*Best Factory Price, Customized Production ,First-class quality and Service and Win-win Situation*

# A. Solid Wood Board

## a, Paulownia Wood Board

### 1) Product Information

<b>Product Name</b>	Paulownia Wood Board
<b>Common Name(s)</b>	Paulownia, Royal Paulownia, Princess Tree, Kiri
<b>Scientific Name</b>	Paulownia tomentosa
<b>Density</b>	280-300Kgs/m <sup>3</sup>
<b>Production Method</b>	Paulownia edge glued board, Paulownia finger joint board Paulownia solid sole board, Paulownia composite board
<b>Size</b>	Standard length*width: 1220*2440mm or 1200*2400mm Thickness(1-ply): 3mm-45mm  The dimensions could be produced as per your specific demand
<b>Ply</b>	1-ply or Multiple-ply. Produce as customized
<b>Strip Width</b>	Strips glued together with standard different width or with the same width
<b>Color and Finish</b>	Natural wood color or bleached or carbonized or painted as requested
<b>Glue</b>	SGS Certified E0 level Wood Puzzle Glue >Non-toxic.Healthy and Eco-friendly, >Fast setting time and strong viscosity >Excellent water resistance, heat resistance and solvent resistance
<b>Moisture content:</b>	6%-12%(Kiln-dried)
<b>Grade Level</b>	AA,AB,BB,CC,DD
<b>Certificates</b>	FSC,ISO,SGS,etc. Also Phytosanitary certificate and fumigation certificate could be provided.
<b>Packing Method</b>	Standard Pallet Package for export
<b>Application</b>	Furniture, Wooden Crafts, Musical instruments, Automotive sector, Construction, Decoration, Coffins,Doors, Surfboard, Ski boards, Kite board, Core fillings, etc

## 2) Product Show

Different grade level of paulownia boards could be produced as per your specific demand or target price level.

### Paulownia Edge Glued Board



### Paulownia Finger Joint Board

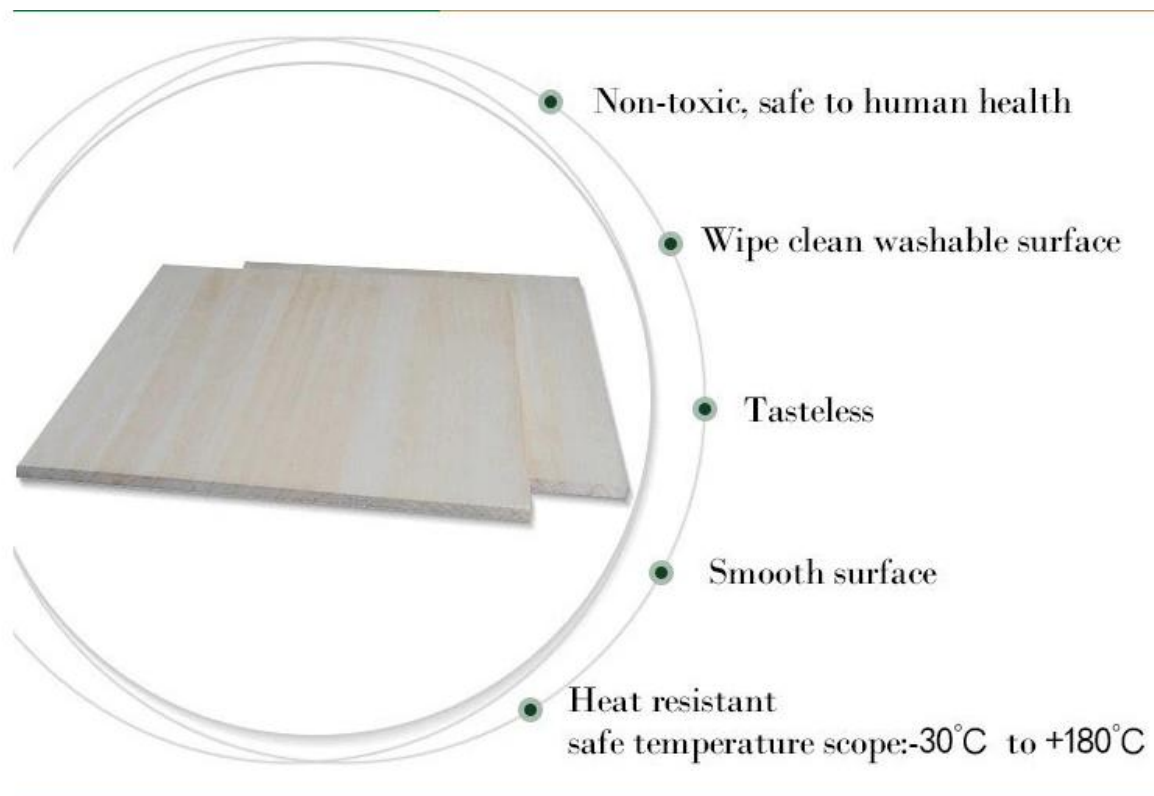
-Visible finger joint board and Hidden Finger Joint Board



## Paulownia Composite Board



### 3) Characteristics



Paulownia wood material is quite excellent lightweight wood and it is widely used.

1. Light And Tough Material: Paulownia wood is one of the lightest wood on the earth. The air-dry density is 0.28-0.3 grams / cubic centimeter, 40% lighter than the average wood. Light and tough are the biggest advantages of Paulownia.
2. Non-curl shape: Because of its small shrinkage factor, paulownia is not easily to get bend, curved or deformed.
3. Keep dry: Dried Paulownia is difficult to absorb water and moisture, it has a high degree of preservation.
4. Acid resistant refractory: Paulownia burning is as much as 425 points, which is the rare character. Rot-resistant acid is also a unique feature of it, so People always make a coffin with Paulownia.
5. Resistant to wear and tear: Paulownia wood, although light, but not easy to wear.
6. The brightly-colored texture appearance: Paulownia wood has the silk like bright, beautiful and delicate texture, and its natural patterns are rather good.
7. Leading tone feature is good: Paulownia is indispensable material to make instrument and no matter what changes about the weather can be a stable tone, thus is how "Qin Tong" known. The board of the dulcimer, pipa, Qin Hu and Liuqin are all made by the paulownia.
8. Easy to carve the dyeing: The paulownia is easy to be processed, carved and dyed. In the construction it can be used to make purlin, windows and doors, ceiling, princess and room partition board and so on.

#### 4) Application



[www.fordaq.com](http://www.fordaq.com)

#### b, Pine Wood Board

<b>Product Name</b>	Pine Wood Board
<b>Wood Material</b>	Radiata Pine from New Zealand , Argentina or Chile Mongolian scotch pine from Russia or Northeastern China Chinese White Pine
<b>Density</b>	480-500kgs/m <sup>3</sup>
<b>Production Method</b>	Pine edge glued board, Pine finger joint board Pine laminated wood board
<b>Size</b>	Standard length*width: 1220*2440mm Thickness(1-ply): 3mm-45mm  The dimensions could be produced as per your specific demand
<b>Ply</b>	1-ply or Multiple-ply. Produce as customized
<b>Color and Finish</b>	Natural wood color or carbonized or painted as requested
<b>Glue</b>	SGS Certified E0 level Wood Puzzle Glue >Non-toxic.Healthy and Eco-friendly, >Fast setting time and strong viscosity >Excellent water resistance, heat resistance and solvent resistance
<b>Moisture content:</b>	6%-12%(Kiln-dried)
<b>Grade Level</b>	AA,AB,BB,CC
<b>Certificates</b>	FSC,ISO,SGS,etc. Also Phytosanitary certificate and fumigation certificate could be provided.

<b>Packing Method</b>	Standard Pallet Package for export
<b>Application</b>	Furniture, Wooden Crafts, Building and Construction, Decoration, Doors, Core fillings, etc

## 1) Product Show

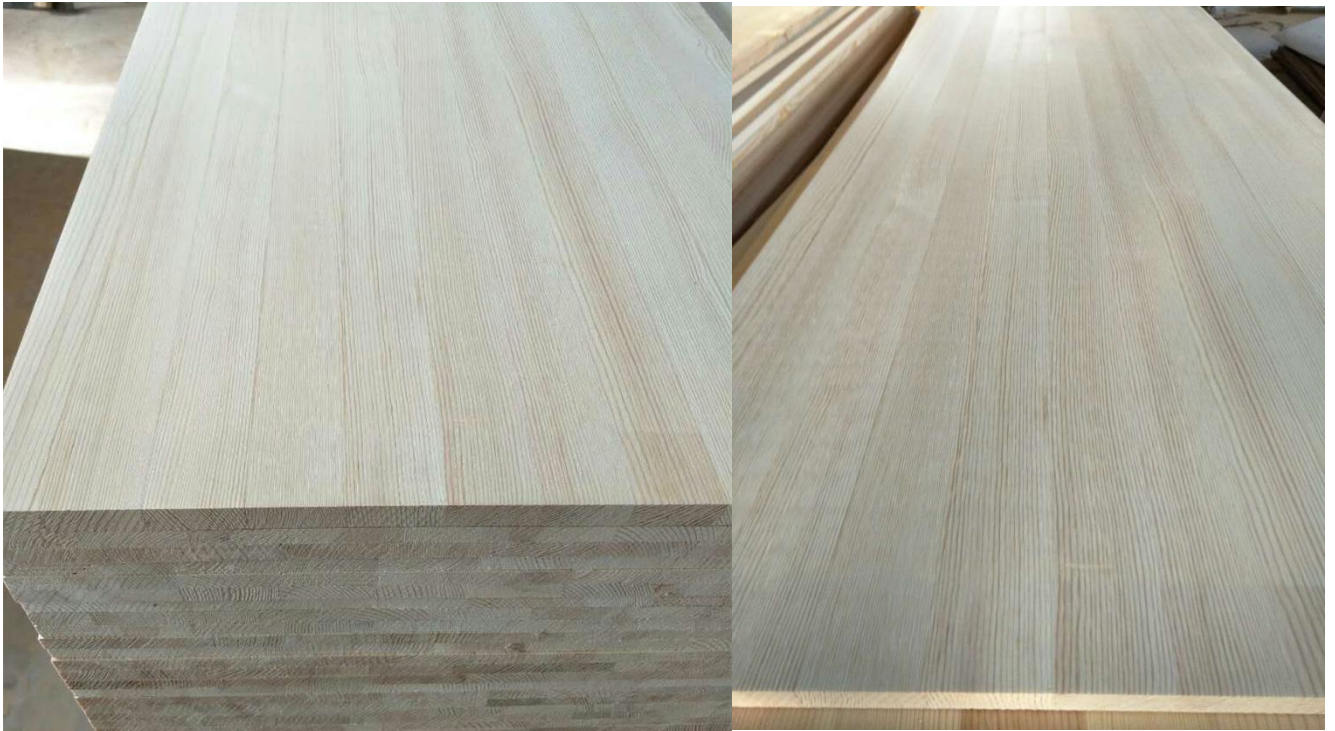
### Radiata Pine Edge Glued Board



### Radiata Pine Visible Finger Joint Board and Hidden Finger Joint Board



## Mongolian Scotch Pine edge glued board



## Mongolian Scotch Pine (Visible) Finger Joint Board and (Hidden) Finger Joint Board



## 2) Working with pine

- 1, Pine wood is medium-weight and relatively soft. Its strength and elasticity are good.
- 2, It has very good natural durability, which can be worked easily by hand or machine. It can be sliced or peeled. Nailed, screwed or glued connections are straightforward. The surface can be finished with all kinds of paints.
- 3, What's more, pine, like all timbers, can be moulded into different shapes to suit individual requirements and styles. It can also be painted in a solid colour or in a translucent stain to emphasize the distinctive grain. Pine, similarly to hardwood, pine creates a traditional appearance that suits both modern and period properties.

## c,Poplar Wood Board

<b>Product Name</b>	Poplar Wood Board
<b>Density</b>	380-400kgs/m <sup>3</sup>
<b>Production Method</b>	Poplar edge glued board, Poplar finger joint board
<b>Size</b>	Standard length*width: 1220*2440mm Thickness(1-ply): 3mm-45mm  The dimensions could be produced as per your specific demand
<b>Color and Finish</b>	Natural wood color or Carbonized or Bleached
<b>Glue</b>	SGS Certified E0 level Wood Puzzle Glue >Non-toxic.Healthy and Eco-friendly, >Fast setting time and strong viscosity >Excellent water resistance, heat resistance and solvent resistance
<b>Moisture content:</b>	6%-12%(Kiln-dried)
<b>Grade Level</b>	AA,AB,BB,CC
<b>Certificates</b>	FSC,ISO,SGS,etc. Also Phytosanitary certificate and fumigation certificate could be provided.
<b>Application</b>	Furniture,Building and Construction, Decoration,Plywood,Pallets,Frame, Core fillings, etc

### Product Show

#### Poplar edge glued board



#### Poplar finger joint board



## Working With Poplar

- 1, Poplar is relatively easy to work with. One key is to make sure that your cutting tools are sharp, as poplar can tear if the cutting edges on a tool are less than optimal. Also, use a slow feed speed to avoid tearing. Drilling and boring should be done at slower RPM speeds than you would use for other hardwoods.
- 2, Because of its relatively soft nature, poplar will need to be sanded with progressively finer grits of sandpaper, as more coarse grits will leave sanding marks that need to be removed.
- 3, Poplar is renowned for its ability to take paint well. It is relatively resistant to decay, and when sanded, primed, and painted thoroughly, it should hold up well to normal wear and tear for many interior projects. If you intend to use poplar for outdoor woodworking plans, you may need to apply a new coat of paint every couple of years, depending on the project and the location of the finished pieces.



## d, Cedar Wood Board

<b>Product Name</b>	Cedar Wood Board
<b>Type</b>	Aromatic cedar, Red Cedar( China Fir)
<b>Density</b>	400Kgs/m <sup>3</sup>
<b>Production Method</b>	Cedar edge glued boards Cedar finger joint boards
<b>Size</b>	

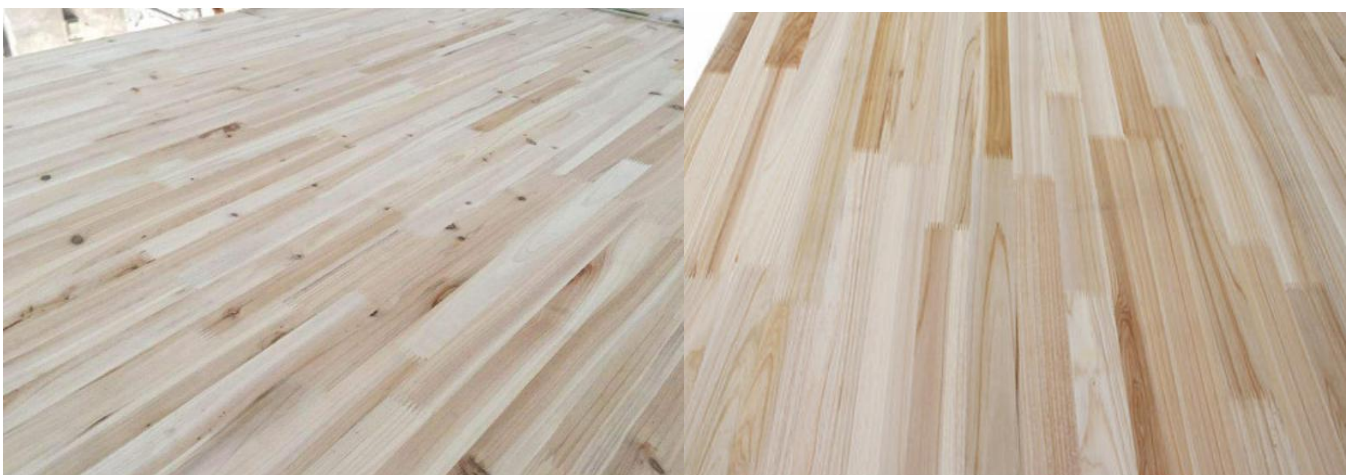
	<p>Standard length*width: 1220*2440mm          Thickness(1-ply): 3mm-45mm</p> <p>The dimensions could be produced as per your specific demand</p>
<b>Color and Finish</b>	Natural wood color
<b>Glue</b>	<p>SGS Certified E0 level Wood Puzzle Glue</p> <ul style="list-style-type: none"> <li>&gt;Non-toxic.Healthy and Eco-friendly,</li> <li>&gt;Fast setting time and strong viscosity</li> <li>&gt;Excellent water resistance, heat resistance and solvent resistance</li> </ul>
<b>Moisture content:</b>	6%-12%(Kiln-dried)
<b>Grade Level</b>	BB,CC
<b>Certificates</b>	FSC,ISO,SGS,etc. Also Phytosanitary certificate and fumigation certificate could be provided.
<b>Application</b>	Furniture, Construction, Decoration,Exterior siding, Shingles, Decking, Greenhouses, fences, etc

## Product Show

### Cedar Edge Glued Board



### Cedar Finger Joint Board



## Working With Cedar

- 1, Cedar wood is widely known for its wonderful aroma and insect-repelling quality. The oil inside the wood emits an earthy, woody and slightly sweet scent that has made it a favorite choice for hot tubs, saunas and even within the sensory palette of your favorite colognes.
- 2, Cedar has natural weather-resistant properties that make it a good choice for siding, shingles, decking, greenhouses, arbors and fences. It's considered to be a “durable” wood that can withstand exposure to the elements, but it's not completely rot-resistant. Regular upkeep helps protect cedar
- 3, Cedar wood doesn't shrink, swell or warp to the extent of comparable lumber, even under severe changes in humidity or temperature. Its large proportions of cell cavities, which are filled with air, give it high-thermal insulation.
4. Being able to withstand so many conditions, this type of wood is often favored for its decay resistance. It naturally resists rot over time, upwards of 40 years. This quality alone makes it a favored choice for exterior siding, despite its softness.
- 5, Cedar is also sound resistant – an often overlooked quality that makes it a great choice for fencing or exterior sound barriers. Other popular uses for cedar include decks, shingles, exterior and interior trim, blinds, shutters and exterior landscaping.
- 6, Cedar wood can be left without finish or paint, but the durability of cedar is enhanced by regular applications of sealer to retain its color and stability. Since cedar wood is also pitch and resin-free, it's easy to finish if you choose to do so, holding a wide range of colors.

## e, Oak Wood Board

<b>Product Name</b>	Oak Wood Board
<b>Type</b>	White Oak and Red Oak
<b>Density</b>	700-750Kgs/m <sup>3</sup>
<b>Production Method</b>	Oak edge glued boards Oak finger joint boards
<b>Size</b>	Standard length*width: 1220*2440mm Thickness(1-ply): 3mm-45mm  The dimensions could be produced as per your specific demand
<b>Color and Finish</b>	Natural wood color or painted as requested
<b>Glue</b>	SGS Certified E0 level Wood Puzzle Glue >Non-toxic. Healthy and Eco-friendly, >Fast setting time and strong viscosity >Excellent water resistance, heat resistance and solvent resistance
<b>Moisture content:</b>	6%-12%(Kiln-dried)
<b>Grade Level</b>	AA, AB, BB
<b>Certificates</b>	FSC, ISO, SGS, etc. Also Phytosanitary certificate and fumigation certificate could be provided.

## Product Show

### Oak Edge Glued Board



### Oak Finger Joint Board



## Working With Oak

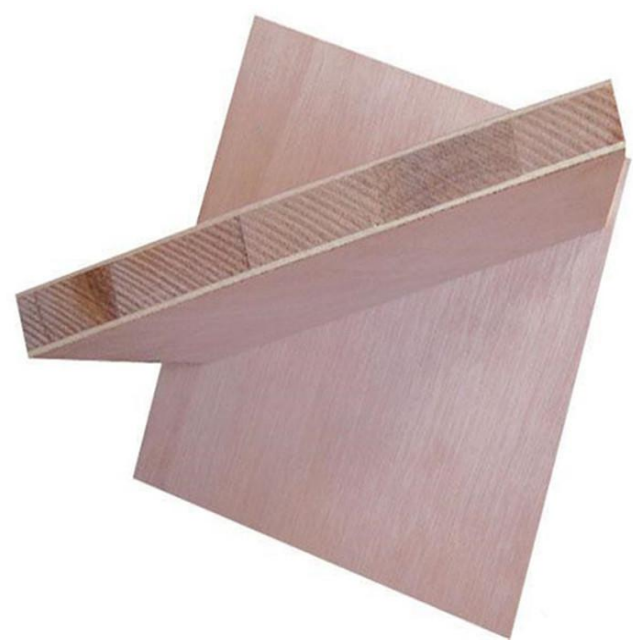
Oak wood board is exceedingly strong, heavy and durable. It is an attractive light colour with a prominent grain and is resistant to fungal attack. Thanks to its durable and hard-wearing properties, we use oak for collections that require lasting materials, like for kitchen accessories and chopping boards.

- Valuable, durable and long-lasting wood.
- Attractive wood color and grain.
- Less likely to warp when exposed to sunlight.
- Good water resistant properties.
- Highly resistant to wear and tear.
- Stains and polishes well.

## B, Block board

<b>Product Name</b>	Blockboard
<b>Size</b>	Standard length*width: 1220*2440mm Thickness: Mini to Max: 9mm-40mm Popular ones: 12/15/17/18/20/22/30/32/35mm etc or as customized
<b>Face and Back</b>	Melamine Paper or solid wood veneer like okoume, poplar,oak,etc, or Engineered wood veneer Or MDF faced
<b>Core</b>	Paulownia, Pine,Poplar, Poplar shaft, Fir, cedar, Falcata,Eucalyptus,Plywood,etc or as customized
<b>Core Joint Ways</b>	Edge Glued, Butt-joint, Finger Joint, Overlap,etc.
<b>Glue</b>	MR for Interior Grade, BWP for Exterior Grade
<b>Formaldehyde release level</b>	E0≤0.5mg/L E1≤1.5mg/L E2≤5mg/L E0 and E1 is for indoor furniture or decoration. E2 is for outdoor construction
<b>Ply</b>	5-ply,7-ply,etc
<b>Surface</b>	Polished or Embossed
<b>Finish</b>	Matt or High-glossy
<b>Moisture content:</b>	6%-12%
<b>Grade Level</b>	AA,BB
<b>Advantage</b>	<ul style="list-style-type: none"> <li>*Light weight and easy to carry and operate;</li> <li>*Wide range of application;</li> <li>*Environmentally friendly, no formaldehyde;</li> <li>*Long service life, corrosion resistance;</li> <li>*High level of strength close to solid wood;</li> <li>*Dimensional stability;</li> <li>*Modernity and beautiful appearance;</li> <li>*Use a blockboard for no additional veneering;</li> <li>*Affordable price for both high quality furniture material.</li> </ul>
<b>Application</b>	Block board is used to make doors, furniture,tables, shelves,flooring, paneling and partition walls. It is normally used for interior usages, due to the type of glues used

## Product Show



### **Advantage and Features:**

- 1, Blockboard is a panel made of wood, composed of slats or bars, they can be glued together for greater durability, and are covered with veneer from both sides, in one or two layers. A very important advantage of Blockboard is in terms of form stability. They can even show stability and have excellent moisture resistance in humid environment.
- 2, The price is cheaper than solid wood boards.
- 3, Block boards are good for screwing and nailing. They can hold screw, nail and laminating coat and for this, it is easy to work on it.
- 4, For warping or twisting this is a good choice for its resistance quality.
- 5, The lightweight of block board made it convenient to use. The bulk of the board made up of core block are also popular for its light weight as made from softwood and easy for transportation.
- 6, Block board has no external difference from a natural tree, but its weight is lighter, it is practical and has long service life.
- 7, If you need furniture material, then the block board is an ideal solution, eco-friendly and safe. Block board is perfect for creating high-end, high-quality furniture of various kinds. The furniture from a block board considerably differs from furniture from other materials, it has long term of operation, is durable and strong, and also has fine elegant appearance.

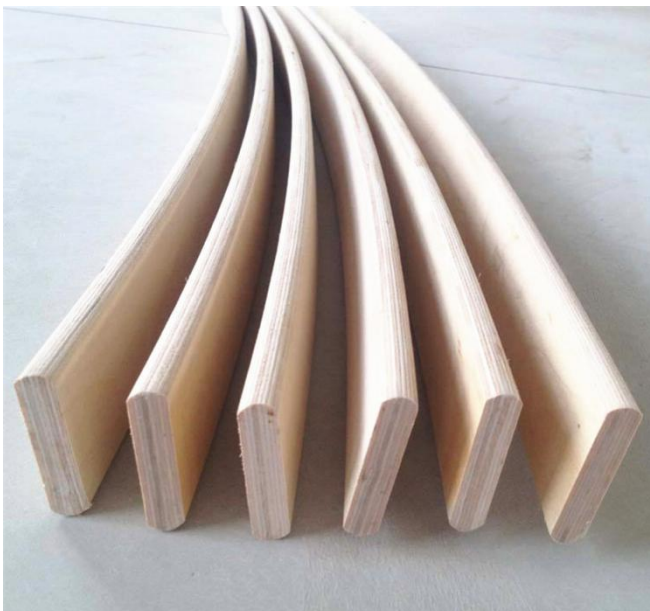
### **Application**



## C, Wooden Bed Slats

<b>Product Name</b>	Wooden Bed Slats
<b>Wood Materials</b>	Poplar Plywood, Birch Plywood or Mixed plywood or Solid wood
<b>Sizes</b>	400-2500mm long, 20-1220mm wide, 8-40mm thick, or as customized
<b>Color and Finish</b>	Nature Wood Color or Bleached or Painted or Engineered wood veneered or Colored Foil paper faced or as customized
<b>Shape</b>	Curved one, like R3500 or Straight one
<b>Formaldehyde release level of Glue</b>	E0≤0.5mg/L E1≤1.5mg/L E0 and E1 is for indoor furniture or decoration. n
<b>Moisture content:</b>	6%-12%
<b>Grade Level</b>	AA,BB
<b>Advantage</b>	*East to Handle *Environmentally friendly and comfortable, no formaldehyde; *Long service life, corrosion resistance; *High level of strength and stability
<b>Application</b>	Wooden bed keel, bed frame, bed slats, wooden bed parts, furniture parts

## Product Show





## **Advantages of Using Slat Base**

- 1, The slat base contains slats placed in the latitude of the frame inside a frame on the upper surface holding the bed. Slat bases are usually shown as alternatives to box spring bases.
- 2, Slat bases can be produced as blind bases, chested bases or moving bases. The slat base creates a flexible and dynamic backdrop for the bed, just like a box spring. The mattress stretches with the bottom surface and increases comfort. Materials such as springs and sponges in your bed have a certain fatigue lifespan. After certain years of use, these materials lose their elasticity and your bed doesn't feel as comfortable as it used to be. When you use a slat base, the loads and shocks on the bed are absorbed, which increases the comfort of your bed and increases the life span of your bed.
- 3, Large gaps between slats improve thermal comfort by making strong air circulation possible. Since the internal temperature and humidity of the bed does not rise excessively, the rapid growth of bacteria and mites is prevented. This makes it easier for the bed to remain hygienic. Of course, for this, the bed design must also be built to provide a strong air circulation.



## D, Other Popular Wooden Products

### a, Wooden Breaking Board

#### 1) Product Information

<b>Product Name</b>	Wooden Breaking Boards
<b>Wood Material</b>	Paulownia, Pine
<b>Color</b>	Natural Wood
<b>LOGO</b>	Laser engraving, Hot-stamping

<b>Size</b>	Length*Width: 225*300mm or or 300*300mm or 200*280mm Thickness:4/6/9/12/15/18/20/25/30 mm Final dimension could be produced as customized
<b>Grade Level</b>	AA,AB
<b>MOQ</b>	3000pcs
<b>Application</b>	Martial Arts, Taekwondo, Karate training and performance

## 2) Product Show



## 3) Package

The boards will be packed into bundles with wrapping ropes and covered with preservative film with air holes outside for moisture-proof. Then being packed into carton box.



**Feature:**

Ideal for breaking demonstrations and events

Perfect for kids and beginners

Gain confidence, skill and power

Designed to break safely and easily

Certificates: FSC, ISO, Fumigation certificates, phytosanitary certificates, etc.

**Application:**

Breaking can often be seen in Kungfu, karate and taekwondo. It is a martial arts technique that is used in competition, demonstration and testing. Breaking is an action where a martial artist uses a striking surface to break one or more objects using the skills honed in their art form. The striking surface is usually a hand or a foot, but may also be a fingertip, toe, head, elbow, knuckle, or knee. The most common object is a piece of wood.



**b, Carbonized Wood Board**

**1) Product Information**

<b>Product Name</b>	Carbonized Wood Board
<b>Wood Material</b>	Paulownia, Pine, etc
<b>Color</b>	Dark-walnut Finish

<b>Production Method</b>	Carbonized Treatment by Manual-Burned or Machine Heated Technique
<b>Finish</b>	Clear varnish coated or waxed
<b>Surface</b>	All sides and edges sanded and polished
<b>Size</b>	Length*Width: 430*150mm or 610*115mm or as customized Thickness: 6/9/12/15/18/20/25/30 mm,etc
<b>Grade Level</b>	AA,AB,BB,etc
<b>MOQ</b>	3000pcs
<b>Application</b>	Wood Crafts like wall display Shelves, wooden tray or boxes,etc Furniture or Construction,etc

## 2) Product Show





### 3) Features

- Excellent moisture-proof wood. The treatment was designed to combat the damage to the wood caused by the effects of the wet moisture.
- Texture becomes more clear.
- Feel warm;
- Its processing performance is good, to overcome the product surface fluffy defects.
- Originally, the process entailed burning the outer layer of the wood with the use of fire or through machine heated techniques. By doing so, the external fibers of the wood are forced to react, leaving the wood behind immune to the attack of termites, fungi, and other natural forces for decades.

### 4) Application



## c,Wooden Wall Panel

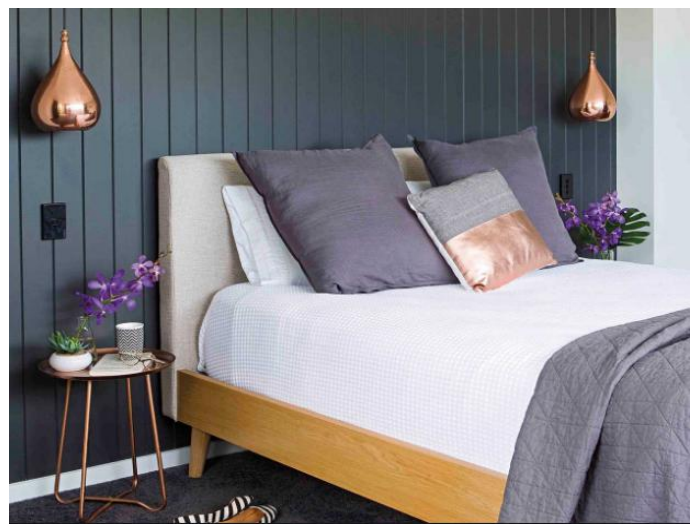
<b>Product Name</b>	Wooden Wall Panel
<b>Wood Material</b>	Paulownia,Pine,etc
<b>Color and Finish</b>	Natural Wood Color or Clear varnish coated or waxed or Dyed or Carbonized,etc
<b>Shape</b>	Tongue and Grooves. OEM is accepted
<b>Surface</b>	All sides and edges sanded and polished
<b>Size</b>	Length*Width: 2400*1200mm or produced as requested Thickness: 9/12/15/18/20,etc
<b>Grade Level</b>	AA,AB,BB,etc
<b>Application</b>	House Decoration, Wall Building,etc

## Product Show



## **Application**

One of the main advantages of wooden panel is that it increases the aesthetic value of your home architecture design. The walls look rich and elegant. Decorative wooden panels such as veneers will display the natural beauty of wood. Wood panel offers a clean and smooth surface.



## d,All Kinds Of Customized Wooden Crafts

Our factory is also specialized in the production of all kinds of customized wooden crafts.

We could arrange customized production as per your provided drawing design with professional manufacturing technique and working experience.

<b>Product Name</b>	Customized Wooden Crafts
<b>Popular Products</b>	Wooden Box, Wooden Cutting Board, Wooden Pan lid, Wooden Shelf, Wooden Tray, Wooden Chalkboard, Wooden Sole, Massage Slipper, etc
<b>Wood Material</b>	Pine, Paulownia, Birch, Oak, Walnut, Rubber wood, Cedar, Beech, Acacia, MDF, Plywood, etc
<b>Color and Finish</b>	Natural Wood Color or Clear varnish coated or Waxed or Dyed or Carbonized, etc
<b>Shape and Dimension</b>	Strictly Produced as customized
<b>LOGO and Artwork</b>	Laser engraving, hot-stamping, color printing, etc
<b>Certificates</b>	FSC, ISO, SGS, etc. Also Phytosanitary certificate and fumigation certificate could be provided.
<b>Advantage</b>	<ol style="list-style-type: none"> <li>1, Available raw wood materials produced in our own factory</li> <li>2, Experienced engineers and workers</li> <li>3, Advanced production equipment, including CNC machines, engraving machines, etc</li> <li>4, Large Production Capability ensures quick delivery</li> </ol>

### Product Show



HOME



## Tips: How to Properly Store and protect the Wood Panels for a long time?

### Handling in Transit

- Protect panel ends and edges during shipment, especially panels with tongue-and-groove and ship-lap edges.
- If shipping in an open truck bed, cover the panels with a tarp to keep them dry and clean.

### Jobsite Storage

- Whenever possible, store panels in a cool dry place.
- Keep sanded panels and appearance-grade products away from high-traffic areas to prevent damage to the surface.
- To reduce warping from humidity, use pieces of lumber to weigh down the top panel in a stack.
- If moisture absorption is expected, cut steel bands on bundles to prevent edge damage.

### Outside Storage

- If panels must be stored outside, stack them on a level platform supported by at least three 4x4s to keep them off the ground. Place one 4x4 in the center and the other two 12 to 16 inches from the end. Never leave panels in direct contact with the ground.
- If space is not an issue, the best way to store lumber is by stacking it horizontally. Separate layers of boards, held apart by small, dry 1 x 1-inch strips of wood called stickers. These stickers should be placed at the end of each stack and roughly every 16 inches along the length of the wood to prevent the wood from sagging.
- Cover the stack loosely with plastic sheets or tarps (see figure). Anchor the covering at the top of the stack, but keep it open and away from the sides and bottom to ensure good ventilation. Tight coverings prevent air circulation and when exposed to sunlight, may promote mold and mildew.

## OUTSIDE STORAGE TIP

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Pad corners with rags.

Lay two 2x4s on top of stack.

Stretch film over stack and secure to tie-down stakes.

